



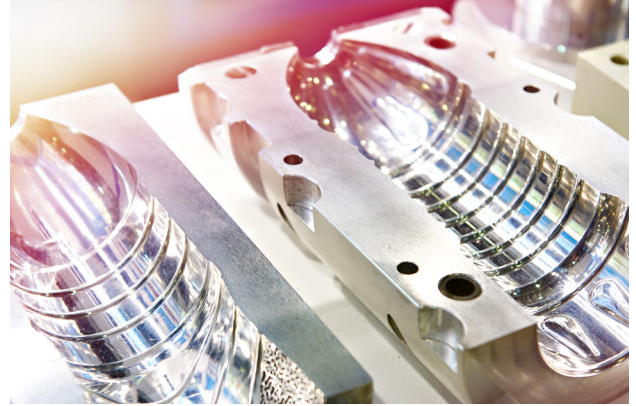
# Custom Tooling Services

Whether you are looking for a fully customized package, to duplicate a package already on the market, or add branding to an existing mold — the Berlin Packaging Custom Tooling team is well equipped to tackle your next mold project. Our Project Managers oversee the development of the entire mold building process — from scope collection and document management to supplier coordination and order management — to create a unique package that functions in every way.

## Mold Building Capabilities

We are fully versed in all forms of custom tooling and mold building processes regardless of substrate. We create molds for plastic, glass, or metal packaging. Our knowledge base includes:

- Extrusion Blow Molding
- Injection Blow Molding
- Injection Stretch Blow Molding (one and two stage)
- Injection Molding
- Glass Molding
- Metal Forming
- Thermoforming
- Material Properties
- Statistical Process Control



## Markets Served

Our team has expertise in all rigid packaging end markets, including:

- Personal Care
- Food & Spice
- Beverage
- Spirits
- Household Chemical & Fragrance
- Industrial Chemical
- Pharmaceutical & Nutraceutical
- Automotive Aftermarket
- Pet & Vet Care
- Cannabis & CBD

## Project Management

The Berlin Packaging Custom Tooling team is the project management arm of our business. With hundreds of molds produced annually, we have the expertise to facilitate the mold building process, provide guidance in selecting the right molding platform, do things right the first time (i.e., rapid prototyping vets the design prior to cutting steel), and get your product to market faster. Our collaborative approach to project management oversees your custom tooling project from development to production, including:

- Project Planning and Scoping
- Stakeholder and Sponsor Management
- Component Design and Component Review
- Document Review and Management
- Timeline Control and Monitoring
- Planning and Maintaining Communication Feedback Loop
- Develop and Maintain Action Plans
- Data Organization and Analyzation
- Program Management





## Our Mission

Berlin Packaging's mission is to help our customers Package More Profit<sup>®</sup> by increasing sales, reducing costs, and improving productivity — custom tooling is one lever we can pull to help improve your bottom line for both big and small projects.



## Custom Tooling FAQs

### Is custom tooling only for fully customized packaging?

No! Our team can create a custom tool for any unpatented packaging product currently on the market.

### Why would I want to create a custom tool for a product that's already available?

A custom tool is just that — CUSTOM to your needs. For instance — if you're located in California and a manufacturer only produces the bottle you need in New York — that will dramatically increase your shipping costs! Custom tooling can be used to increase cavitation and decrease freight costs — offering the same product to you at a lower cost per unit.

### What if I need a special capacity?

Custom tooling is an excellent option if you need a nonstandard capacity. For instance, you wish to sell your product in a 10 oz bottle, but most stock bottles are available in either 8 oz or 12 oz capacities. Our team can build a mold to spec in any capacity you require.

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PACKAGING

With over 100 years in the packaging industry, more than 1,500 packaging professionals, and a global network of suppliers and warehouses, we offer 50,000+ SKUs of plastic, glass, and metal containers, closures, and dispensing systems across all markets for customers just like you.

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